

5/46

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	24696
<b>Description:</b> Bracket		<b>Part Number:</b>	D3115-1
RF 04.11.29			Stack of 7
<b>Drawing:</b> D3115 Rev. A B		<b>Qty:</b>	5 7

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Issue Work Order	JL	05.10.26	5
2	HAAS	Machine as per Folio FA234 - Stack of 7 Blank size: 3.060" x 1.030" x .063" thick Matl: 2024-T3 ( QQ-A-250/4 ) .063" thick ( M2024T3S.063 ) Batch M14279	J.L	05.11.12	7
3	METAL	Deburr break all unmarked sharp edges .005 to 0.010	SAD	05.11.13	7
4	QC	Inspect Level 2	J.L	05.11.13	7
5	QC	Inspect Level 8	En	05.11.13	7
6	FINISHING	Chemical conversion coat as per QSI 005 4.1.	SAD	05/11/14	7
7	FINISHING	Powder coat grey sandtex ( 4.3.5.6 ) per QSI 005 4.3	ML	05/11/24	7
8	QC	Inspect Level 3	CL	05/11/24	7
9	STORES	Identify and stock with P/N & B/N using fine point permanent ink marker Loc. 84	/u	05/11/24	7
10	EXPEDITING	Close W/O Inspect level 21 Cost/part 595 05/11/25 (7)	LG	05/11/25	7

RF 04.11.29

Rev	Date	Change	Revised By	Approved
A	02.05.09	New Issue	NG	02-05-09

RELEASED

02/05/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: AD Date: 05/11/25  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

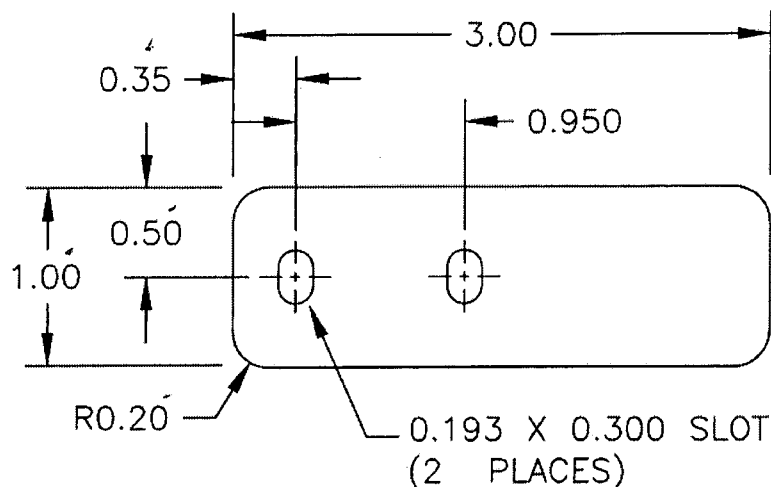
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3115	REV. B SHEET 1 OF 1
DATE 04.10.18	TITLE BRACKET		SCALE 1:1
A	02.04.12	NEW ISSUE	
B	04.10.18	ADD PART MARKING	

RELEASED  
04.11.23



### D3115-1 BRACKET

#### NOTES

- 1) MATERIAL: 2024-T3 (QQ-A-250/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) POSSIBLE SUPPLIER: PREMIER P/N B30-23000-233
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 26, 2005  
03:12 pm

Work Order No : 0024696  
Project Name : D3115-1  
Project For : WK546  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3115-1  
Description : Bracket  
Manufactured : Yes  
Amount Req'd : 5  
Amount Done : 0  
Start Date : 10-26-05  
Est Finish Date : 11-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

